

Europäisches Patentamt  
European Patent Office  
Office européen des brevets



(11) **EP 1 024 371 A2**

(12) **EUROPEAN PATENT APPLICATION**

(43) Date of publication:  
**02.08.2000 Bulletin 2000/31**

(51) Int Cl.7: **G01R 33/56, G01R 33/48**

(21) Application number: **99309547.0**

(22) Date of filing: **29.11.1999**

(84) Designated Contracting States:  
**AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU  
MC NL PT SE**  
Designated Extension States:  
**AL LT LV MK RO SI**

(72) Inventor: **Hajnal, Joseph Vilmos**  
**London NW3 4PY (GB)**

(74) Representative: **Waters, Jeffrey**  
**Marconi Intellectual Property**  
**Waterhouse Lane**  
**Chelmsford Essex CM1 2QX (GB)**

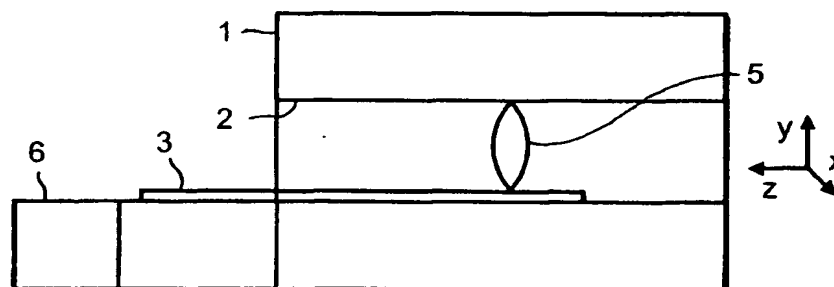
(30) Priority: **24.12.1998 GB 9828425**

(71) Applicant: **Marconi Electronic Systems Limited**  
**Stanmore, Middlesex HA7 4LY (GB)**

(54) **Magnetic resonance imaging apparatus**

(57) In a magnetic resonance imaging apparatus in which excitation pulses are applied to a restricted region 5 of a magnetic resonance imaging magnet bore, in which the field is uniform, and the data samples collected are Fourier transformed to form a volumetric image

of the restricted region, a motor 6 continuously moves a patient couch 3 so that a region of interest passes through the region of good field, and the data samples collected are corrected to compensate for the motion so that a volumetric image is formed of greater length than that of the restricted region.



**FIG. 3**

## Description

[0001] This invention relates to magnetic resonance (MR) imaging apparatus.

[0002] In magnetic resonance imaging, the subject to be imaged is positioned in a strong magnetic field, for example, produced in the bore of a superconducting electromagnet, and the protons of hydrogen atoms (and of other MR active nuclei) in water and fat align parallel and anti-parallel to the main magnetic field, precessing around the direction of the field at the Larmor frequency.

[0003] A transmit coil applies pulses of r.f. energy at the Larmor frequency in a direction orthogonal to the main field to excite precessing nuclei to resonance, which results in the net magnetisation of all MR active nuclei being flipped from the direction of the main magnetic field into a direction having a transverse component in which it can be detected by the use of a receive coil.

[0004] The received signal can be spatially encoded to produce two-dimensional (slice) or three-dimensional (slab) information about the distribution of MR active nuclei and hence of water and tissue.

[0005] The received signal can be confined to a slice of the patient in the following way.

[0006] Referring to Figures 1 and 2, a superconducting electromagnet 1 (seen in side view in Figure 1 and in end view in Figure 2) has a bore 2 for receiving a patient supported on a couch 3 which can be slid into the bore of the magnet from a position outside. By making the strength of the main magnetic field vary along the length of the bore (the z-axis) using magnetic field gradient coils to increase and/or decrease the main magnetic field, it is possible to excite MR active nuclei (the remainder of this description refers hydrogen nuclei as an example) confined to a slice orthogonal to the z-direction, since the Larmor frequency depends upon the strength of the magnetic field, and the frequency of the r.f. pulse can be chosen to correspond to that frequency. (Gradients could equally be set up to excite slices orthogonal to the x or y axes).

[0007] Spatial encoding of the slice can be produced by x and y magnetic field gradient coils which alter the strength, but not the direction, of the main magnetic field, in the x and y-directions. The frequency and phase information in the received signal can be analysed to map the distribution of the hydrogen nuclei in the plane of the slice.

[0008] Slab (or three-dimensional) imaging can be performed by commonly exciting a region with the r.f. excitation pulses that is to be divided into a contiguous series of slices using the phase of the received signal to distinguish between these different slices.

[0009] It is also known to image contiguous slabs, particularly when attempting to trace vessels such as blood vessels. In one known MRI apparatus, in order to be able to image along the length of the leg, three separate slab images are recorded. The patient is moved to three

separate axial positions for the data to be captured. The three images are then joined together. However, there are discontinuities in the images when viewed in a projection normal to the slab boundaries, which is just the direction in which vessels would be viewed in.

[0010] It might be wondered why the three multi-slab images could not be acquired without moving the patient, since the length of the bore of the superconducting electromagnet is typically much greater than the length of a leg. However, the region of good field, over which the field is sufficiently uniform to obtain acceptably undistorted images is much smaller than the overall length of the bore. Typically, the region of good field would be an approximately spherical volume 4 in the centre of the bore.

[0011] While it is medically desirable to be able to collect three-dimensional image data from an elongated region, the trend in terms of electromagnets makes this more difficult to achieve, since patients find shorter magnets to be more acceptable, and shorter magnets have a region of good field 5 which is compressed in the axial direction, although not in directions at right angles.

[0012] The invention provides magnetic resonance imaging apparatus comprising means for applying r.f. excitation pulses to, and collecting volumetric data samples from, a restricted region of the main field of the apparatus, transforming the data samples to form a volumetric image of the restricted region, including means for advancing a patient support continuously through the restricted region, and means for correcting the data samples to compensate for the motion so that the volumetric image formed is of greater length than that of the restricted region.

[0013] The invention enables a shorter electromagnet with a restricted length of good field to produce extended three-dimensional images.

[0014] Advantageously, volumetric data samples are encoded with secondary phase encoding in the direction of motion of the patient support and with primary phase encoding which may have a greater number of increments in a transverse direction, the correcting means being arranged to compensate successive sets of samples of all secondary phases produced at each primary phase for the motion.

[0015] Ways of carrying out the invention will now be described in greater detail, by way of example, with reference to the accompanying drawings, in which:

Figure 1 is a simplified side view of a known magnetic resonance imaging apparatus;

Figure 2 is a simplified end view of a known magnetic resonance imaging apparatus;

Figure 3 is a simplified side view of a magnetic resonance imaging apparatus according to the invention;

Figure 4 is a perspective view of a slab to be imaged in the magnetic resonance imaging apparatus of Figure 3;

Figure 5a illustrates schematically the r.f. pulse of a pulse sequence of the magnetic resonance imaging apparatus of Figure 3;

Figure 5b illustrates schematically the z-gradient pulse of the pulse sequence of the magnetic resonance imaging apparatus of Figure 3;

Figure 5c illustrates schematically the x-gradient pulse of the pulse sequence of the magnetic resonance imaging apparatus of Figure 3;

Figure 5d illustrates schematically the y-gradient pulse of the pulse sequence of the magnetic resonance imaging apparatus of Figure 3;

Figure 6a is a perspective view of a three-dimensional array of data samples in k-space;

Figure 6b is a front view of a two-dimensional array of data sample in k-space corresponding to a single slice of the three-dimensional array of Figure 6a;

Figure 7a shows a square object seen in plan view about to pass through the region of good field of the magnetic resonance imaging apparatus of Figure 3;

Figure 7b shows a representation of the object in the x,z plane in k-space;

Figure 7c shows a representation of the object in the x,z plane in the hybrid dimension of k-space and real space;

Figure 7d shows the representation of Figure 7c but with distortion to the representation in the z-direction for the purposes of explanation;

Figure 8 is a plan view of slabs of a data collection volume passing through the region of good field in Figure 3; and

Figure 9 is a block diagram showing the architecture of the data processing circuitry of the imaging apparatus of Figure 3.

[0016] Like parts have been given like reference numerals throughout all the figures.

[0017] Referring to Figure 3, the magnetic resonance imaging apparatus of the invention comprises an electromagnet 1 which is superconducting, but could if desired be resistive. The magnet has a bore 2. Those parts of a patient on a couch 3 which are desired to be imaged are translated through a region of good field of the mag-

net 5, in which the magnetic field is sufficiently uniform for imaging to be possible with acceptable spatial distortion.

[0018] In accordance with the invention, a motor 6 is provided for moving the couch 3 from a reception position outside the bore into the bore such that the parts of the patient to be imaged are translated through the region of good field 5. And, referring to Figure 9, correction means 7 are provided for correcting the data samples collected to compensate for this motion.

[0019] The superconducting magnet of the imaging apparatus has a main field in the z-direction and is provided with a z-gradient coil for setting up a magnetic field gradient along the z-direction. X and y-gradient coils are also provided to enable magnetic field gradients to be set up in the x and y-directions as required.

[0020] An r.f. transmit coil 9 is provided to apply r.f. excitation pulses to restricted regions within the region of good field 5, and an r.f. receive coil 10 is provided to detect the resulting relaxation signals, which are digitised in A-D converter 11 and fed to digital signal processor 12 which assembles a notional three-dimensional array of data in k-space. Three-dimensional Fourier transformation takes place in digital signal processor 13 to convert the k-space array to an array in real space, and this data is passed to display 14.

[0021] Referring to Figure 4, consider a slab of volume within the region of good field 5 which it is desired to image. The pulse sequence is shown in Figures 5a to 5d. In each repetition time (TR), an r.f. pulse, typically of flip angle between 10 and 50° is applied to the patient of which the region shown in Figure 4 defines a slab, and the resulting echo signals are received while a magnetic field gradient in the y-frequency encode direction is being applied. This means that the echo signals, which consist of a combination of frequencies, can be analysed by Fourier transformation to detect the distribution of hydrogen nuclei in the y-direction. Accordingly, the y-direction is frequency encoded (Fy) in Figure 4. The readout gradient Gy is preceded by a negative lobe to cancel the dephasing of spins produced during the readout portion. The other transverse direction, the x-direction, is decoded by means of phase encoding, denoted by Px. Typically there may be 256 increments of phase, and a separate readout Gy is performed for each of them.

[0022] The longitudinal position of the particular slice being imaged is determined by the z-gradient (Figure 5b) but, since this is slab imaging, in fact a contiguous series of slices are encoded, and so the Gz gradient energises hydrogen nuclei in the slab illustrated in Figure 4. To distinguish one slice in the slab from the next, a series of secondary phase encode gradients are applied, for each primary phase encode increment in the x-direction. That is, the slab excitation pulse Gz is followed by a second gradient pulse in the z-direction which is turned on and then off before read-out takes place, the gradient stepping from a negative value

through several increments to a positive value. Typically, there would be 32 such increments. Typically,  $T_r$  would be around 10ms. Thus, for one x increment, the time required would be around 320ms to run through the slice select phase encoding gradients. The entire volume would be run through in a period 256 times as long, to allow each of the x phase increments to be executed. In other words, the whole volume shown in Figure 4 would be scanned on this basis in around 80 seconds.

**[0023]** The time varying echo samples do not directly represent hydrogen nuclei distribution, but fill a three-dimensional array in so-called k-space shown in Figure 6a, where dimension  $K_y$  represents frequency and dimension  $K_x$  and  $K_z$  represent frequency synthesised from phase encoding. Referring to Figure 6b, which shows one of the slices of the array 6a, each echo signal produces a series of points on one vertical line  $K_y$ , and a fresh vertical line is produced at each  $K_z$  phase encode increment.

**[0024]** The k-space of Figure 6a is converted to a representation of the distribution of hydrogen nuclei in real space in digital signal processor 13, by separable Fourier transformation along each of the x,y and z axis.

**[0025]** The relationship between real space and k-space can be further explained by reference to Figure 7a to 7d. Thus, if one were to imagine that the object being imaged was a square-sided figure, the sides of which are aligned with the x and z-axis in Figure 3, in fact the k-space representation of this would appear as in Figure 7b. After Fourier transformation along the z-axis, the representation in hybrid  $K_x$ , real z-space would appear as in Figure 7c, where the array would now consist of points arranged on lines parallel to the z-axis and equal in number to the number of k-phase encode increments. Fourier transformation along the x-axis would yield the square of Figure 7a.

**[0026]** This correspondence between real space and k-space, and Fourier transformation back to real space is of course well known. However, what is not known is for the patient to be translated through the region of good field 5, in the direction of the axis z, during the process of data collection.

**[0027]** The effect of this can be considered by reference to Figure 7a. Let us imagine that the time taken to step through all the phase encode increments in the z-direction is sufficiently small that the motion of the four-sided figure can be ignored. Then, if  $z_1$  and  $z_2$  are the z co-ordinates of the top and bottom limbs of the figure at the first x phase encode increment, say, the most negative, then the top and bottom limbs of the figure will have moved to the position  $z_3, z_4$  by the time data is collected at the most positive x phase encode increment.

**[0028]** While the data will still form a three-dimensional matrix with orthogonal axes and will therefore follow the pattern of Figure 7c, one could distort the representation of Figure 7c into that of Figure 7d in order to illustrate the translation which has taken place in the four-

sided figure between the most negative primary phase encode increment ( $z_2$ ) and the most positive ( $z_3$ ).

**[0029]** If one considers Figure 7c for the case when the four-sided figure is stationary, Fourier transformation in the x-direction to reconstitute the right hand limb of the four-sided figure requires computation using each point at the right hand end of each of the  $K_x$  lines. In view of the movement which has taken place while data is being collected, the points which now need to be combined are those under the slant line  $z_2, z_3$  in Figure 7c. Knowledge of the speed of translation of the couch enables this spatial correction to be readily calculated, and this is done in correction means 7. The result of this is that the data in the hybrid space of Figure 7c can be corrected for the motion of the couch.

**[0030]** In fact, the point  $z_3$  in Figure 7c, as well as representing a displacement related to the speed of movement of the couch, also reflects a phase change dependent upon the speed of the couch. It is then merely necessary, using the Fourier shift theorem, to multiply each point in the k-space array of Figure 6a by an appropriate phase correction to take account of the translation of the volume while the data was being collected. If this phase correction is made, then the correction can be performed wholly in k-space. The spatial correction discussed with relation to Figure 7c on the other hand requires that the z-dimension is first of all Fourier transformed to real space. A description of the use of the Fourier shift theorem used for correction of involuntary motion is magnetic resonance imaging is described in Frequency Domain Simulation of MR Tagging, William R Crum et al, JMRI 1998; 8:1040-1050.

**[0031]** Considering the three-dimensional slab of Figure 4, if the x,z-dimensions coincide with those of the four-sided figure shown in Figure 7a, if the gradient  $G_z$  were arranged to excite the entire volume between  $z_1$  and  $z_2$ , it will be apparent that only the region of the slab between the coordinates  $z_1$  and  $z_3$  would be fully imaged (all primary and secondary phase encodes acquired), since the region of the slab lying between z-coordinates  $z_4$  and  $z_1$  would be outside the excitation volume (between  $z_1$  and  $z_2$ ) at the end of primary phase encoding.

**[0032]** In reality, the volume to be imaged will extend further in the z-direction than the slab of Figure 4. Thus, after the first scan has been completed, the volume of the patient originally lying between z-coordinates  $z_1$  and  $z_2$  has been translated to z-coordinates  $z_4, z_3$ . The volume of the patient lying between z-coordinates  $z_1$  and  $z_3$  has been imaged, and a fresh volume of the patient between z-coordinates  $z_3$  and  $z_2$  has now entered the volume which is excited (between  $z_1$  and  $z_2$ ). Consequently, after the next scan has been completed, the fresh volume between  $z_3$  and  $z_2$  is imaged, and so on.

**[0033]** Of course, with the coordinates shown in Figure 7a, a large proportion of the patient's volume which had been imaged on one scan would be imaged also on the next scan. Duplicated data would be averaged to improve the s:n ratio. Accordingly, the excitation volume

and the speed of translation may be chosen so that point  $z_3$  moves all the way to point  $z_1$  in the time which one scan takes to perform. The volume which is fully imaged on each scan is now just a single slice, and there is no overlap between the volume fully imaged on one scan and the volume fully imaged on the next scan. Continuous imaging of a patient on the couch 3 moving through the region of good field takes place, and the result is a continuous seamless length of time 3D image data.

**[0034]** It turns out that a certain amount of overlap between successively imaged volumes can in fact be desirable. Thus, the scheme is most sensitive to errors where the join in the realigned data in hybrid  $Zk_x$  space is close to the central  $K_x=0$ . To guard against artifacts produced by errors in this region it is helpful to use data interpolation to ensure a smooth join or to double collect data so that the central  $k_x$  data always comes from a narrow range of positions within the slab. This can be achieved by making the translation velocity smaller so that a distance less than  $Z_1$  to  $Z_3$  is traversed in the time taken to acquire all primary and secondary phase encode steps, or by acquiring the central  $k_x$  lines twice, for example if sequentially ordered phase encoding is used the central lines would be acquired in the natural order and again at the end of the series. As another alternative, referring to Figure 8, which is a plan view of four slabs A, B, C, D, successive frequency offsets could be applied to the frequency of the r.f. pulse, so that in the first data collection, the data in volume A was collected. The frequency of the r.f. pulse could then be offset to collect data in volume B. It could then be offset to collect data in volume C. It could then be offset to collect data in volume D. The r.f. frequency could then be reset to collect data in volume A again etc.

**[0035]** It is possible that there would be discontinuities between the slabs produced in this method. This could be reduced by "walking" a thin slab along the z-axis continuously while acquiring data in an interleaved fashion along the  $K_y$  axis (Sliding Interleaved  $k_y$  (SLINKY) Acquisition: A Novel 3D MRA Technique with Suppressed Boundary Artifact, JMRI 1998, Volume 8, No. 4, pages 903 to 911, and European Patent Application No. 98308921.0).

**[0036]** The above discussion has taken place with the assumption that the motion of the object being imaged is insignificant over one run through of all the secondary phase encode gradients. The assumption holds provided that the sloping line in Figure 7c does not cross the second from the bottom primary phase encode line beyond the second data point of that line. However, the effects of the couch motion while a single run through of secondary phase encode data takes place can in fact be corrected for. In the same way that the motion between the lines was visualised in Figure 7c, the motion during a line could be visualised in Figure 7c by slightly displacing each of the points forming a z line. In other words, a velocity correction could be applied to each point, for example, in the form of a phase correction.

**[0037]** It has been assumed that a separate r.f. pulse is required for each secondary phase encode increment. Of course, it would be possible for a multi-echo sequence to be used, so that a different secondary phase encode gradient was applied before each repeated echo. Suitable pulse trains would be of the generic form termed multi-shot echo planar imaging with a secondary phase encode or multi-shot echo volumar imaging.

**[0038]** The description has referred to data being assembled in orthogonal arrays in what would be cartesian coordinates, but the manipulation of the data could equally take place in polar coordinates.

**[0039]** The invention is particularly applicable to magnets having only a narrow region of good field in the z-direction eg. maximum thickness of 3cms. This would apply particularly to shorter magnets. While an annular magnet has been described, the invention is also applicable to other geometries for example C-magnets and including permanent magnets.

**[0040]** The invention is of course applicable to slice select and phase encode gradients being in the x or y or oblique directions, with appropriate changes to the motion of the volume to be imaged. This invention can also include correction for spatial distortions introduced by main field inhomogeneity and/or gradient non-linearity. The correction could take the form of a real space unwarping or a k space-regridding.

## Claims

1. Magnetic resonance imaging apparatus comprising means for applying r.f. excitation pulses to, and collecting volumetric data samples from, a restricted region of the main field of the apparatus, transforming the data samples to form a volumetric image of the restricted region, including means for advancing a patient support continuously through the restricted region, and means for correcting the data samples to compensate for the motion so that the volumetric image formed is of greater length than that of the restricted region.
2. Magnetic resonance imaging apparatus as claimed in Claim 1, in which volumetric data samples are encoded with secondary phase encoding in the direction of motion of the patient support and with primary phase encoding in a transverse direction, the correcting means being arranged to compensate successive sets of samples of all secondary phases produced at each primary phase for the motion.
3. Magnetic resonance imaging apparatus as claimed in Claim 2, in which the correction means is arranged to apply a motion correction to rows of data samples in hybrid real space/k-space.

4. Magnetic resonance imaging apparatus as claimed in Claim 2, in which the correction means is arranged to apply a phase correction to rows of data samples in k-space.

5

5. Magnetic resonance imaging apparatus as claimed in any one of Claims 2 to 4, in which the primary phase encoding has a greater number of increments than the secondary phase encoding.

10

6. Magnetic resonance imaging apparatus as claimed in Claim 1, in which volumetric data samples are encoded with secondary phase encoding in the direction of motion of the patient support and with primary phase encoding in a transverse direction, the correcting means being arranged to compensate all samples individually.

15

20

25

30

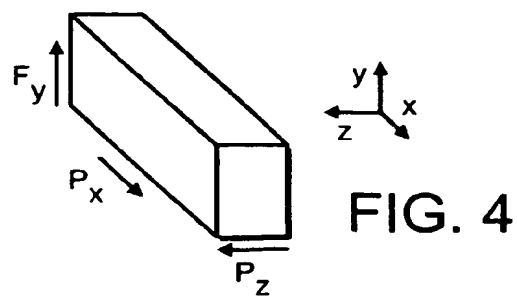
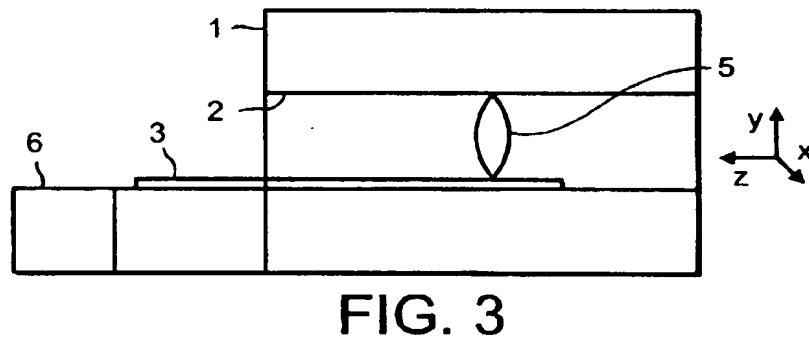
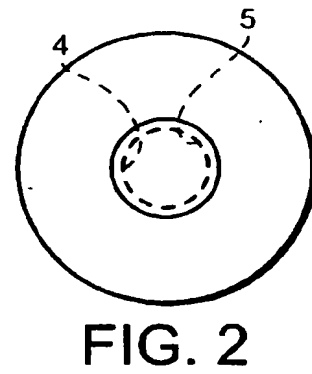
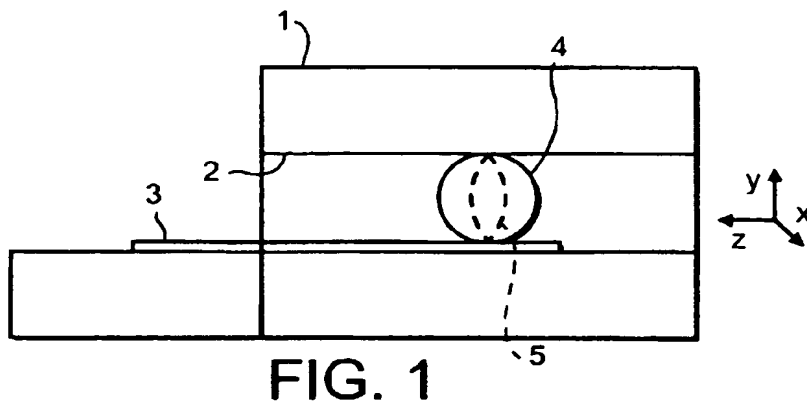
35

40

45

50

55



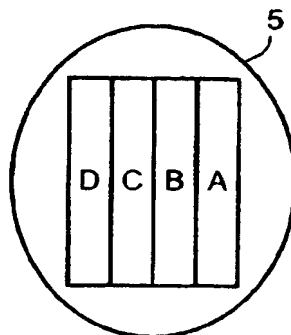
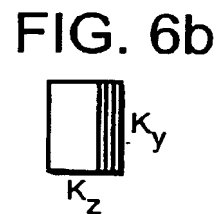
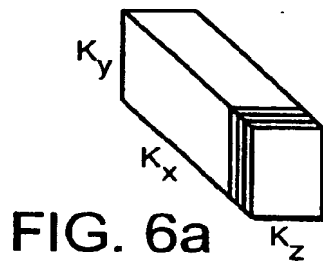
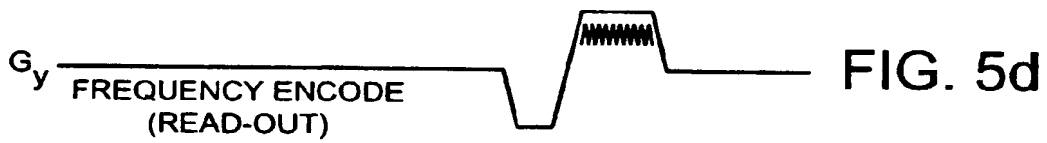
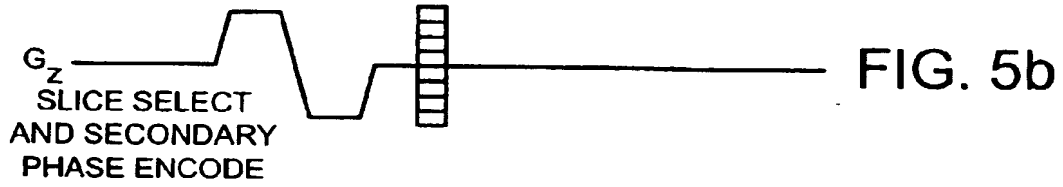


FIG. 8



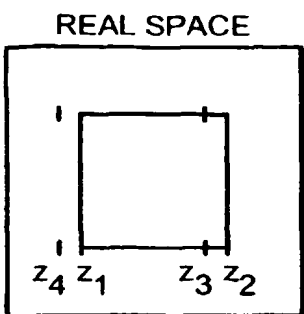


FIG. 7a

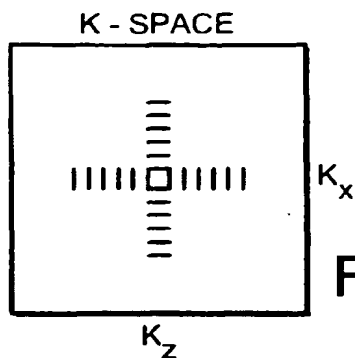


FIG. 7b

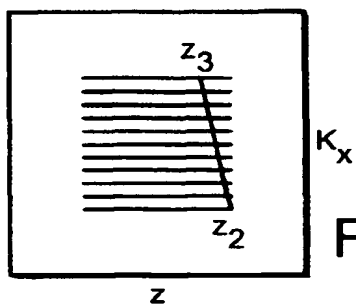


FIG. 7c

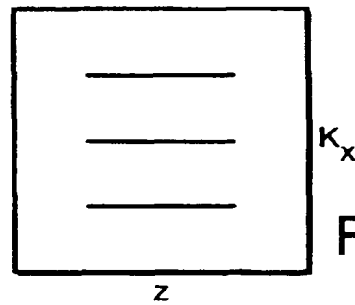


FIG. 7d

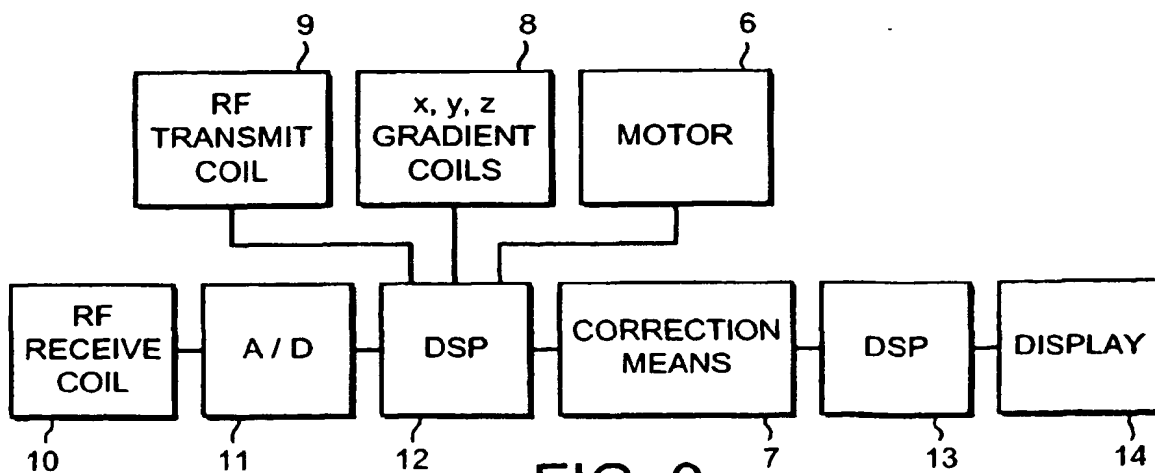
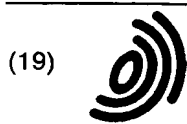


FIG. 9



Europäisches Patentamt  
European Patent Office  
Office européen des brevets



(11) **EP 1 024 371 A3**

(12) **EUROPEAN PATENT APPLICATION**

(88) Date of publication A3:  
30.08.2000 Bulletin 2000/35

(51) Int Cl.7: **G01R 33/56**, G01R 33/48,  
G01R 33/54

(43) Date of publication A2:  
02.08.2000 Bulletin 2000/31

(21) Application number: **99309547.0**

(22) Date of filing: **29.11.1999**

(84) Designated Contracting States:  
**AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU  
MC NL PT SE**  
Designated Extension States:  
**AL LT LV MK RO SI**

(72) Inventor: **Hajnal, Joseph Vilmos**  
**London NW3 4PY (GB)**

(74) Representative: **Waters, Jeffrey**  
**Marconi Intellectual Property**  
**Waterhouse Lane**  
**Chelmsford Essex CM1 2QX (GB)**

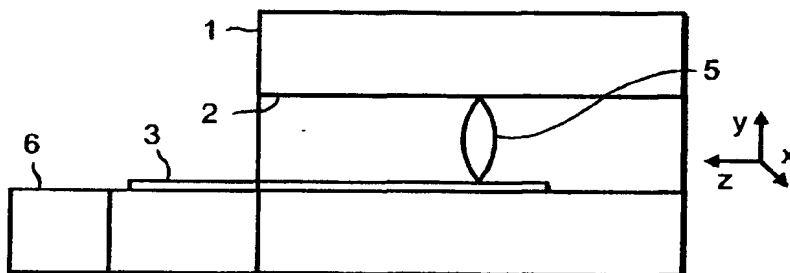
(30) Priority: **24.12.1998 GB 9828425**

(71) Applicant: **Marconi Electronic Systems Limited**  
**Stanmore, Middlesex HA7 4LY (GB)**

(54) **Magnetic resonance imaging apparatus**

(57) In a magnetic resonance imaging apparatus in which excitation pulses are applied to a restricted region 5 of a magnetic resonance imaging magnet bore, in which the field is uniform, and the data samples collected are Fourier transformed to form a volumetric image

of the restricted region, a motor 6 continuously moves a patient couch 3 so that a region of interest passes through the region of good field, and the data samples collected are corrected to compensate for the motion so that a volumetric image is formed of greater length than that of the restricted region.



**FIG. 3**



European Patent  
Office

# EUROPEAN SEARCH REPORT

Application Number  
EP 99 30 9547

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
X	US 5 631 560 A (MACHIDA YOSHIO) 20 May 1997 (1997-05-20) * column 2, line 29 - line 51 * * column 3, line 52 - column 7, line 41 * * column 10, line 30 - column 11, line 25 *	1-6	G01R33/56 G01R33/48 G01R33/54
A	EP 0 654 675 A (PICKER INT INC) 24 May 1995 (1995-05-24) * column 1, line 6 - column 2, line 45 * * column 4, line 48 - column 5, line 5 * * column 6, line 9 - column 8, line 25; figure 1 *	1-6	
A	KORIN H W ET AL: "COMPENSATION FOR EFFECTS OF LINEAR MOTION IN MR IMAGING" MAGNETIC RESONANCE IN MEDICINE, US, ACADEMIC PRESS, DULUTH, MN, vol. 12, no. 1, 1 October 1989 (1989-10-01), pages 99-113, XP000081157 ISSN: 0740-3194 * the whole document *	1-6	
A	EP 0 430 322 A (PHILIPS PATENTVERWALTUNG; PHILIPS NV (NL)) 5 June 1991 (1991-06-05) * column 1, line 46 - column 2, line 41 * * column 7, line 53 - column 8, line 44 *	1	
The present search report has been drawn up for all claims			
Place of search <b>MUNICH</b>		Date of completion of the search <b>27 June 2000</b>	Examiner <b>Skalla, J</b>
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	

EPO FORM 1503 03/82 (P04001)

**ANNEX TO THE EUROPEAN SEARCH REPORT  
ON EUROPEAN PATENT APPLICATION NO.**

EP 99 30 9547

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on  
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

27-06-2000

Patent document cited in search report		Publication date	Patent family member(s)		Publication date
US 5631560	A	20-05-1997	JP	8103429 A	23-04-1996
EP 0654675	A	24-05-1995	US	5423315 A	13-06-1995
			JP	7184881 A	25-07-1995
EP 0430322	A	05-06-1991	DE	3938370 A	23-05-1991
			JP	3176031 A	31-07-1991
			US	5111144 A	05-05-1992

EPO FORM P0499

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82